

From: kashi@alaska.net
Sent: Tuesday, April 23, 2024 7:25 PM
To: 'Nicolas Grochowski'; 'Michael Dye'; 'Bob Lambe'; 'Christopher Edgar'; 'brian.soldotnarotary@gmail.com'; 'Cambid-J Choy'; 'miker'; 'steven tran'
Subject: RE: Request for Quote
Attachments: Quote and agreement 2024-04-23.pdf; Salmon Sculpture ASM.STEP; Soldotna Creek Park Sculpture Right view.jpg

2024-04-23

Nick Grochowski
TriJet, Palmer

Dear Nick:

On behalf of Rotary Club of Soldotna, Inc., your quotes for complete fabrication of the 16 foot aluminum final salmon sculpture and the 8 foot prototype are accepted. These are attached along with the Emails in which we corresponded and clarified some details. The accepted quotes forming this contract are:

1. One-quarter inch ($\frac{1}{4}$) thickness 5052 16 foot wide by 4 foot high final salmon sculpture including materials purchase, complete cutting, welded attachment, and other fabrication, including both the overall flat plane body and the multiple stiffening ribs on both sides generally in accordance with the CNC files provided by Steve Tran and the 2-D drawing. The quote includes crating for shipment and actual shipment. Price with shipping **\$5,475 plus \$30 Palmer sales tax. Please procure the materials now to lock in materials prices.**
2. Three-sixteenths inch ($\frac{3}{16}$) thickness 5052 four foot wide by 1 foot high prototype salmon sculpture including materials purchase, complete cutting, welded attachment, and other fabrication, including both the overall flat plane body and the multiple stiffening ribs on both sides in accordance with the CNC files provided by Steve Tran and the 2-D drawing. The quote includes crating for shipment and actual shipment. Price with shipping **\$1,650 plus \$30 Palmer sales tax.**
3. Powder-coating in Wasilla, colors of our choice, double-coated/clear-coated for longevity in sunny outdoor location. **Price \$2,100**
4. **Total price \$9,285**
5. The 4 foot prototype will be delivered first and within a reasonable period of time and then used by Soldotna Rotary to fine-tune and tweak the final 16 foot wide sculpture. Soldotna Rotary will provide updated CNC files as necessary.
6. The final 16-foot sculpture will be delivered within a reasonable time after Soldotna Rotary advises TriJet to proceed to final fabrication that incorporates any tweaks and after any modified CNC files have been delivered to TriJet
7. The 4-foot prototype will have a straight body without any radius/bend. The final sculpture may have a minimal bend as might be later specified, in which case modified CNC files will be provided by Soldotna Rotary to TriJet.
8. Mr. Cam Choy, Professor of Art at Kenai Peninsula College will take the lead for Soldotna Rotary Club and oversee/consult with TriJet regarding aesthetics and overall aesthetics, design, and fabrication. Cambid-J Choy cchoy2@alaska.edu Mr. Steve Tran of Kenai Rotary Club will consult/oversee with regard to any questions involving CNC files and mechanical engineering issues. steven tran steven.anthony.tran@gmail.com Joe Kashi of Soldotna Rotary Club will be the contact regarding financial, contractual and general questions. kashi@alaska.net

9. Both the prototype and final sculpture are intended for Soldotna Creek Park, owned by the City of Soldotna. Both items will be completed to a high standard of mechanical and aesthetic workmanship suitable for display in a major public area.
10. Soldotna Rotary is open to any suggestions by TriJet about appropriate methods of mounting and supporting this work on the intended rotating mount.
11. TriJet will be mentioned as the fabricator in the plaque placed on the final art work.
12. Please let me know when you might be able to get started on the prototype.

Any other thoughts or questions?

Thanks and best regards

Joe Kashi

From: Nicolas Grochowski
Sent: Tuesday, April 23, 2024 9:23 AM
To: Joe Kashi <kashi@alaska.net>
Subject: Fwd: Request for Quote

----- Forwarded message -----

From: **Nicolas Grochowski** <design@trijetprecision.com>
Date: Fri, Apr 19, 2024 at 1:57 PM
Subject: Re: Request for Quote
To: <kashi@alaska.net>
Cc: steven tran <steven.anthony.tran@gmail.com>

Steve and Joe,

I've attached the quote requested for the 4' sculpture.

V/R,
-Nick

On Fri, Apr 19, 2024 at 10:20 AM <kashi@alaska.net> wrote:

I was just confirming my understanding of the plan – it works for me.

Joe

From: steven tran
Sent: Friday, April 19, 2024 9:37 AM
To: Joe Kashi <kashi@alaska.net>

Cc: Nicolas Grochowski <design@trijetprecision.com>

Subject: Re: Request for Quote

Hi Joe,

Unless Nick has other suggestions on material for the 1/4 scale model, that would be a good plan.

On Fri, Apr 19, 2024, 10:10 AM <kashi@alaska.net> wrote:

Steve – a question Is the plan to use 3/16 for the prototype and ¼ for the 16 foot model?

Joe

From: steven tran

Sent: Friday, April 19, 2024 7:03 AM

To: Nicolas Grochowski <design@trijetprecision.com>

Cc: Joe Kashi <kashi@alaska.net>

Subject: Re: Request for Quote

Hi Nick,

For the model, 3/16" 5052 should work just fine. Unless you have a better suggestion that would be a substantial savings in material cost.

Thank you

On Wed, Apr 17, 2024, 11:54 AM Nicolas Grochowski <design@trijetprecision.com> wrote:

Steve,

What material would you like to use for the 4' Sculpture? 3/16" 5052?

I should have the quote for a 4' over to you by the end of the week.

-Nick

On Wed, Apr 17, 2024 at 6:37 AM steven tran <steven.anthony.tran@gmail.com> wrote:

Hi Nick,

Thank you for getting this quote over.

One more quote I forgot to have added was a 4ft scale model of the sculpture.

I've added Joe to the conversation as he has been essential for coordination of the project.

Thanks,

Steven

On Mon, Apr 15, 2024, 4:03 PM Nicolas Grochowski <design@trijetprecision.com> wrote:

Steven,

Sorry for the delay, I just noticed this email was still in my out box.

I've attached the itemized quote for the 3/16" and 1/4" options.

A few things to note: I was only able to source 5052 Aluminum, I doubt this would be an issue, but wanted you to be aware. Additionally, the freight forwarder would require a product like this to be in a fully enclosed crate. Building this crate is a fairly substantial cost due to its size. If you or someone from your organization wanted to come pick it up with a trailer (no crate included) and secure/cover at your discretion you would be welcome to do so.

Feel free to reach out with any questions.

V/R,

-Nick

On Mon, Apr 8, 2024 at 2:07 PM steven tran <steven.anthony.tran@gmail.com> wrote:

Thank you Nick, very much appreciated.

On Mon, Apr 8, 2024 at 1:02 PM Nicolas Grochowski <design@trijetprecision.com> wrote:

Steven,

I'm currently waiting to hear back from my supplier about raw material. Sheets longer than 10-12 feet are not commonly stocked up here. I hope to be able to quote this by mid this week.

V/R,

-Nick

On Fri, Apr 5, 2024 at 4:16 PM steven tran <steven.anthony.tran@gmail.com> wrote:

Hi nick,

Eventually coated/painted.

On Fri, Apr 5, 2024, 9:04 AM Nicolas Grochowski <design@trijetprecision.com> wrote:

Steven,

Another quick question: Will this sculpture be painted or be kept as raw aluminum?

On Wed, Apr 3, 2024 at 1:06 PM steven tran <steven.anthony.tran@gmail.com> wrote:

Hi Nick thanks for getting back to me.

If you could quote the full sculpture, including material, but provide itemized cost that would be great!

This project is being funded by The Rotary Club of Soldotna and were hoping to have funds allocated ASAP as the deadline is 4/15.

Thanks

On Tue, Apr 2, 2024 at 4:34 PM Nicolas Grochowski <design@trijetprecision.com> wrote:

Steven,

That is correct. The main body of the salmon would need to be cut into two pieces and welded together.

Do you want a quote for just waterjet cutting/material, or do you also need the sculpture welded?

-Nick

On Tue, Apr 2, 2024 at 4:21 PM steven tran <steven.anthony.tran@gmail.com> wrote:

Hi Design,

I have attached a STEP file of a sculpture that I am looking to have quoted.

The material would be 6061, and would like to know a prices for variations of thickness 3/16" and 1/4".

As the sculpture sits, it is 16ft long which would require welding as your table is 14ft long, unless I am mistaken.

Please let me know if you have any questions or concerns with the file format and/or design.

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Steven Tran

(707)480-2198

www.linkedin.com/in/steven-a-tran

steven.anthony.tran@gmail.com

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Nicolas Grochowski

CAD & Quoting

TriJet Precision Cutting, LLC

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